

HUMAN NATURE

It's our nature to share good things. Tell a friend about Forever™ Essential Oils and spread the healthy benefits. That's how our social business works. One story at a time. One person to the next.

To learn more about the opportunity to travel the world, earn more money, help more people and live the life you deserve, talk to the person who gave you this Essential Oils Tri-Pak.

discoverforever.com/essentialoils



Forever™ Essential Oils Lemon, Forever™ Essential Oils Lavender and Forever™ Essential Oils Peppermint are also available in 15mL.

Forever™ Essential Oils Blends, Forever™ Essential Oils Soothe, Forever™ Essential Oils At Ease and Forever™ Essential Oils Defense are available in 10mL.

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*These statements have not been evaluated by the Food and Drug Administration. These products are not intended to diagnose, treat, cure, or prevent any disease.



FOREVER®

FOREVER™
ESSENTIAL OILS





FOREVER™ ESSENTIAL OILS



LEMON
DIETARY
SUPPLEMENT

LAVENDER

PEPPERMINT

DEFENSE

SOOTHE

AT EASE

SINCE 1978, FOREVER LIVING PRODUCTS HAS WORKED TO SOURCE THE PUREST NATURAL INGREDIENTS FOUND ALL OVER THE WORLD AND CREATE THE HIGHEST QUALITY PRODUCTS AVAILABLE ON THE MARKET TODAY.

Working with a team of scientists, farmers, aromatherapists and botanists, the Forever Living team traveled throughout the world to find and source nature's purest botanical essence and harvest it especially for you.

HAVE YOU EVER THOUGHT OF A FAVORITE FOOD, HEARD AN OLD SONG OR VISITED A FAMILIAR PLACE AND BEEN INSTANTLY TRANSPORTED TO A MOMENT IN TIME OR A PARTICULAR MEMORY? THE HUMAN SENSES ARE INCREDIBLY POWERFUL AND GREATLY AFFECT THOUGHT, MOOD AND MANY OTHER BRAIN FUNCTIONS.

The senses work together to help support our perception of our surroundings. Undoubtedly one of the most powerful senses is the sense of smell. The brain's olfactory receptors, cells located in the back of the nasal cavity, are linked directly to the limbic system in the brain, which supports emotion and memory.

It's no surprise given the power of our senses, that the benefits of aromatherapy are widely celebrated.

Essential oils and aromatherapy have been utilized by many ancient cultures and were described in writing as early as the 1st Century as a way to help naturally support the body, stimulate the senses and help people look and feel better. Each essential oil note offers different benefits depending on how the sense of smell and brain work together. Essential oil notes are often combined to create synergistic blends for maximum benefit.



**THE POWER OF
THE SENSES &
AROMATHERAPY**

FOREVER™ ESSENTIAL OILS ARE SELECTED, HARVESTED AND PRODUCED WITH THE HIGHEST QUALITY IN MIND. MINERAL CONTENT OF SOIL, CLIMATE, LOCATION AND SUSTAINABILITY ARE ALL CONSIDERED WHEN CHOOSING A LOCATION TO SOURCE THE BOTANICALS, FRUITS, HERBS AND PLANTS THAT BECOME FOREVER™ ESSENTIAL OILS.

After harvesting, essential oils are extracted from these carefully selected crops primarily using steam distillation and cold pressing. Each essential oil is extracted from a specific part of the plant including blossoms, fruits, seeds, leaves and even bark and roots. The plant part used and extraction techniques are distinct to each type of oil. The end result is nature's purest botanical essence, harvested especially for you.

THE COOL STEAM DISTILLATION PROCESS

When raw ingredients are steam distilled, the essential oils are separated from other raw materials and carried by steam to a condenser. As the steam becomes a liquid, the essential oil floats to the top and is separated and bottled.

THE COLD PRESSING PROCESS

When raw ingredients are cold pressed, essential oils held within the fruit or plant skin are released and carefully scraped off. The scrapings are put into a centrifuge to separate solid ingredients from the oil, which is then removed and bottled.

QUALITY CONTROL

To ensure the quality of each product, every batch of essential oil undergoes a thorough evaluation. Carefully selected teams with years of experience growing, cultivating and producing essential oils evaluate each oil using organoleptic verification and other physical characteristic tests. A GC-MS lab analysis is also performed to evaluate the major chemical makeup of each oil. These defined processes help ensure that each batch of essential oils meets the quality and potency required by Forever.



**NATURE'S
PUREST
INGREDIENTS**

LEMON

LEMON, ONE OF THE MOST WELL KNOWN AND LOVED OILS, HAS BEEN USED THROUGHOUT THE WORLD FOR CENTURIES TO WARD OFF INSECTS, DISINFECT, CLEAN AND SCENT CLOTHING AND FOR ITS UPLIFTING SCENT.

Forever's lemons are harvested by hand and carefully cured until they reach the perfect ripeness. When this happens, the lemons become juicier and the highest quality essential oil is produced. Forever Living provides nature's purest lemon oil to uplift and energize.

**100% PURE.
100% POWERFUL.**



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PEPPERMINT

THE USE OF PEPPERMINT DATES BACK TO ANCIENT ROMAN AND GREEK CULTURE WHEN PEPPERMINT WAS USED AS DÉCOR AND AN AROMATIC IN ADDITION TO BEING A POPULAR FLAVORING IN SAUCES AND FOODS.

Forever™ Essential Oils **Peppermint** is extracted from plants that have been grown and harvested by the same farm for generations. These plants have a naturally higher menthol content, providing the cooling effect that **peppermint** is known for.

100% PURE.
100% FRESH.



LAVENDER

THE USE OF LAVENDER CAN BE TRACED BACK CENTURIES TO ANCIENT ROMAN AND GREEK TEXTS AND THE BIBLE WHERE IT WAS USED ALONG WITH ALOE, SPICES AND HERBS TO PREPARE TEMPLES FOR RELIGIOUS RITES.

Grown and harvested in Bulgaria due to ideal climate and soil, Forever™ Essential Oils **Lavender** contains high levels of linalyl acetate, which gives **lavender** its fruity, sweet aroma and high levels of terpenes. Forever Living provides nature's purest **lavender** oil to soothe, relax and calm.

100% PURE.
100% PEACE.



HARMONY



FOREVER™ ESSENTIAL OILS BLENDS

Essential Oil notes can be combined with powerful results. The Forever™ Essential Oils Blends are each made up of several carefully selected oils for maximum results. These symphonies of scent create evocative blends, each perfectly combined to meet a specific need. Gathered from the best sources throughout the world, each note is scientifically selected and blended for the highest potency and efficacy combination.



FOREVER™ ESSENTIAL OILS CARRIER OIL

Forever Carrier Oil is a proprietary blend of Aloe Vera, Vitamins E, A and C and natural unscented oils. When paired with Forever™ Essential Oils, Forever Carrier Oil creates a powerful, deep skin penetrating experience.



SOOTHE

Forever™ Essential Oils **Soothe** Blend provides a perfectly balanced combination of nature's purest Wild Mint, Wintergreen, Camphor, Ylang Ylang and Chamomile specially blended to penetrate and soothe.

**100% PURE.
100% RELAXED.**



DEFENSE

Forever™ Essential Oils **Defense** Blend provides a perfectly balanced combination of nature's purest Clove Bud, Orange, Cinnamon Bark, Rosemary, Frankincense, Eucalyptus and Juniper Berry specially blended to promote strength and vitality.

**100% PURE.
100% STRONG.**



AT EASE

Forever™ Essential Oils **At Ease** Blend provides a perfectly balanced combination of nature's purest Wintergreen, Lavandin, Eucalyptus, Coriander, Olibanum, Rosemary, Roman Chamomile, Peppermint, Basil and Origanum, specially blended to promote harmony, calm and peace.

**100% PURE.
100% CALM.**